

**XEROX**

Technology | Document Management | Consulting Services

## Recommended Xerox Media for Xerox WorkCentre M24 (EUROPE)

### Revision 1.4 February, 2007

last revision July 2006

This supersedes any previous Recommended Media for Xerox WorkCentre M24 (EUROPE)

**Any additions since the preliminary publication are indicated in Blue print.****Important Note:**

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing environment Temperature 23 degreesC±2, Relative Humidity 50% ±5.

In the enclosed Recommended Materials List, green shaded areas marked with an "x" indicate approved product/media type configurations. Although these configurations are recommended, reliability will be based upon your operating environment and application mix.

Machine reliability specifications may be affected by increased usage of Heavyweight 1 mode and Heavyweight 2 mode. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox Sales or Service representative can advise you on using Heavyweight mode 1, Heavyweight mode 2 and the special application modes .

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

© 2003 Xerox Corporation. All rights reserved.

Xerox® and all Xerox product names and product numbers mentioned in this publication are trademarks of Xerox Corporation. Other company trademarks are also acknowledged.



	International Cut Sheet Size				Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only	Tray 5 ( Bypass) 55 - 220 g/m2													
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm	SRA3 450 x 320 mm		Black only	Full Colour		64 - 105 g/m <sup>2</sup>			55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>		Label	Trans- parency	
Weight range specification	→																					
Media selection	→																					
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																						
<b>Xerographic/Laser</b>	<b>for media marked # - colour print quality will not be as good as Colotech+ papers</b>																					
Xerox Premier	3R91713				60	x	#					x									A	
Xerox Digital Color Colotech +	3R97386				70	x	x	x				M		x							M	
Xerox Premier	3R91720				80	x	#	x				x		x							A	
	3R91723 4-hole				80	x	#	x				x		x							A	
Xerox Business	3R91820				80	x	#	x				x		x							A	
Xerox Exclusive - Perfo Samaceta	3R90293				80	x	#	x				x									A	
Xerox Xprint	3R95348				80	x	#	x				x		x							A	
		3R95249			80	x	#	x				x		x							A	
Xerox Premier TCF	3R91805				80	x	#	x				x		x							A	
Xerox Digital Color Impressions	3R97661				80	x	x		x			x			x						A	
		3R97662			80	x	x		x			x			x						A	
Xerox Digital Color Impressions	3R97663				90	x	x		x			x			x						A	
		3R97664			90	x	x		x			x			x						A	
				3R97665	90	x	x		x			x			x						M	
Xerox Digital Color Colotech + Gold	3R97988				90	x	x		x			x			x						A	
		3R97990			90	x	x		x			x			x						A	
				3R97991	90	x	#	x				x		x							A	
Xerox Digital Color Colotech +	3R94641				90	x	x		x			x			x						A	
		3R94642			90	x	x		x			x			x						A	
			3R94643		90	x	x		x			x			x						M	
Xerox Xprint	3R97673 4-hole				90	x	#	x				x			x						A	
	3R95254				90	x	#		x			x			x						A	
Xerox Premier		3R95255			90	x	#								x						A	
	3R91720				90	x	#	x				x			x						A	
Xerox Digital Color Impressions		3R91721			90	x	#								x						A	
	3R97666				100	x	x		x			x			x						A	
		3R97667			100	x	x		x			x			x						A	
			3R97668	100	x	x		x			x			x							M	



	International Cut Sheet Size				Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only	Tray 5 ( Bypass) 55 - 220 g/m2													
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm	SRA3 450 x 320 mm		Black only	Full Colour		plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label
Weight range specification	→								64 - 105 g/m <sup>2</sup>		55 - 63 g/m <sup>2</sup>		64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>				
Media selection	→																					
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																						
<b>Xerographic/Laser for media marked # - colour print quality will not be as good as Colotech+ papers</b>																						
Xerox Digital Color Colotech + Gold	3R97993				100	x	x		x					x							A	
		3R97955			100	x	x		x					x							A	
					100	x	x		x					x							M	
				3R97956	100	x	#	x		x				x								A
Xerox Digital Color Colotech +	3R94646				100	x	x		x					x							A	
		3R94647			100	x	x		x					x							A	
			3R94648		100	x	x		x					x							M	
Xerox Digital Color Colotech + Natural White	3R97674 4-hole				100	x	#	x					x								A	
	3R97102				100	x	x		x					x							A	
Xerox Digital Color Colotech Pastel - Yellow	3R95195				100	x	x		x					x							A	
	3R95256				100	x	x		x					x							A	
Xerox Xprint		3R95257			100	x	x		x					x							A	
		3R97669			120	x	x															
Xerox Digital Color Colotech + Gold				3R97670	120	x	x															
	3R97958				120	x	x															
		3R97959			120	x	x															
				3R97960	120	x	x															
Xerox Digital Color Colotech +	3R94651				120	x	x															
		3R94652			120	x	x															
			3R94653		120	x	x															
<b>Index/Cover</b>																						
Xerox Digital Color Colotech + Gold	3R97963				160	x	x															
		3R97964			160	x	x															
				3R97965	160	x	x															
Xerox Digital Color Colotech +	3R94656				160	x	x															
		3R94657			160	x	x															
			3R94658		160	x	x															
Xerox Digital Color Colotech + Natural White	3R95956				160	x	x															
		3R95957			160	x	x															
Xerox Digital Color Colotech + Gold	3R97967				200	x	x															
		3R97968			200	x	x															
				3R97969	200	x	x															



	International Cut Sheet Size			Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only	Tray 5 ( Bypass) 55 - 220 g/m2													
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm		Black only	Full Colour		64 - 105 g/m <sup>2</sup>		55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>		Label	Trans- parency		
Weight range specification	→																				
Media selection	→																				
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																					
Xerox Digital Color Colotech +	3R94661			200	x	x														x	M
		3R94662		200	x	x														x	M
			3R94663	200	x	x														x	M
Xerox Digital Color Colotech + Natural White	3R95958			200	x	x														x	M
		3R95959		200	x	x														x	M
Coated Papers																					
Gloss variation can occur from machine rolls especially on high area coverage																					
Xerox Digital Color Colotech + Gloss Coated	3R97148			120	x	x														x	M
		3R97149		120	x	x														x	M
Xerox Digital Color Colotech + Silk Coated	3R97166			120	x	x														x	M
		3R97167		120	x	x														x	M
Xerox Digital Color Colotech + Gloss Coated	3R97151			140	x	x														x	M
		3R97152		140	x	x														x	M
Xerox Digital Color Colotech + Silk Coated	3R97169			140	x	x														x	M
		3R97170		140	x	x														x	M
Xerox Digital Color Colotech + Gloss Coated	3R97154			170	x	x														x	M
		3R97155		170	x	x														x	M
Xerox Digital Color Colotech + Silk Coated	3R97172			170	x	x														x	M
		3R97173		170	x	x														x	M
Xerox Digital Color Colotech + Gloss Coated	3R97157			210	x	x														x	M
		3R97158		210	x	x														x	M
Xerox Digital Color Colotech + Silk Coated	3R97175			210	x	x														x	M
		3R97176		210	x	x														x	M



	International Cut Sheet Size			Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only														Tray 5 ( Bypass) 55 - 220 g/m2			
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm		Black only	Full Colour	plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label	Transparency			
Weight range specification	→						64 - 105 g/m <sup>2</sup>				55 - 63 g/m <sup>2</sup>	64 - 105 g/m2				106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>						
Media selection	→																							
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																								
<b>Coated One Side Cover C1S</b>	Gloss variation can occur from machine rolls especially on high area coverage																							
Xerox Digital Color Colotech Supergloss	3R95451			135	x	x											x	M						
Xerox Digital Color Colotech Supergloss	3R95454			160	x	x											x	M						
Xerox Digital Color Colotech Supergloss	3R95457			210	x	x													x	M				
Xerox Digital Color Colotech Super Prescored	3R95539			210	x	x													x	M				
Xerox Digital Color Colotech SuperGloss Tri-fold	3R95855			210	x	x													x	M				
Xerox Digital Color Colotech+ Supergloss	3R97679			135	x	x											x	M						
Xerox Digital Color Colotech+ Supergloss	3R97680	3R97681		160	x	x											x	M						
Xerox Digital Color Colotech+ Supergloss	3R97682	3R97683		210	x	x													x	M				
Xerox Digital Color Colotech+ Super Prescored	3R97685			210	x	x													x	M				
<b>Transparency</b>																								
Xerox Transparency for Colour	3R98205				x	x															x			
<b>Paper Label</b>																								
Xerox Colotech Supergloss label	3R97288			1-UP	x	x															x			
Xerox Colour Copier/Laser Labels	3R93872			1-UP	x	x															x			
	3R95813			4-UP	x	x															x			
	3R93874			8-UP	x	x															x			
	3R93875			14-UP	x	x															x			
	3R95815			21-UP	x	x															x			
	3R97524			24-UP	x	x															x			
Xerox Removable label	3R96177			16-up	x	#															x			
	3R96178			24-up	x	#															x			
Xerox CD labels	See Special Application Media section below																							



	International Cut Sheet Size			Weight (g/m <sup>2</sup> )	Output		Trays 1&2 maximum A3 Trays 3&4 maximum A4/letter trays 3&4 Long Edge Feed only										Tray 5 ( Bypass) 55 - 220 g/m2					
	A4 210 x 297 mm	A3 297 x 420 mm	A3+ 457 x305 mm		Black only	Full Colour	plain	bond	recycled	Auto Duplex	light weight	plain	bond	recycled	Duplex A = auto M = manual	Heavy weight paper 1	Heavy weight paper 1 -side 2	Heavy weight paper 2	Heavy weight paper 2 -side 2	Label	Transparency	
Weight range specification	→						64 - 105 g/m <sup>2</sup>			55 - 63 g/m <sup>2</sup>	64 - 105 g/m2			106-169 g/m <sup>2</sup>		170-220 g/m <sup>2</sup>						
Media selection	→																					
Paper types are selected within System and Printer settings. Ensure that the Correct Paper mode is selected for Printing and Copying.																						
<b>Synthetic Label</b>																						
Xerox Durapaper Label - waterproof, oil, chemical resistant	3R97344				1-UP	x	x													x		
<b>Synthetic media</b>																						
Xerox Premium NeverTear	3R98056				100 micron	x	x						x			A	NOTE: Use PLAIN MODE only. NOT to be used as sole application. Limit 300 per day					
<b>Special Application Media</b>																						
for media marked # - colour print quality will not be as good as Colotech+ papers																						
Gloss variation can occur from machine rolls especially on high area coverage																						
Xerox DocuPac Glossy White Presentation folder	3R97251				210	x	x											x	M			
Xerox DocuPac Matt Presentation folder	3R97353				180	x	#											x	M			
Xerox Laser Business Cards 10-UP	3R97512				195	x	#	Full edge bleed NOT recommended. No copy quality guarantees for full colour background NOT to be used as sole application.										x				
Gloss variation can occur from machine rolls especially on high area coverage																						
Xerox Laser Window GraphiX Clear (window decal)	3R97494				1-up	x	x						x									
Gloss variation can occur from machine rolls especially on high area coverage																						
Xerox Laser Window GraphiX Opaque White (window decal)	3R97511				1-up	x	x						x									
		3R97539				1-up	x	x					x									
Xerox Colotech Supergloss CD label 117mm x 41mm	3R97287				2-UP	x	x													x		
Xerox CD label & CD insert Combi Box	3R97515				2-UP	x	x	insert only		insert only			insert only							x		
Greetings cards	3R95538	Use Colotech Supergloss Pre-scored 210g/m <sup>2</sup> (see above).																				
Tri-fold brochure C1S	3R95855	Use Colotech Supergloss Pre-scored Tri-fold 210g/m <sup>2</sup> (see above).																				

