



Recommended Xerox Materials for WorkCentre 7755/7765/7775 (EUROPE)

Revision 1.0 - Issued December 2009

Important Note:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degrees C \pm 2, Relative Humidity 50% \pm 5.

*Machine reliability specifications may be affected by increased usage of the Heavyweight, Extra-Heavyweight, Extra-Heavyweight Plus, Gloss, Heavyweight Gloss, and Extra-Heavyweight Gloss modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight, Extra-Heavyweight, Extra-Heavyweight Plus, Gloss, Heavyweight Gloss, and Extra-Heavyweight Gloss modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher.

For Manual Duplex, it may help to manually remove curl after printing side1 before placing sheets into feeder for side 2.

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Plain/Recycled (64-105gsm)		RML WC7755/7765/7775 EUROPE V 1.0
Transparency		
Heavyweight (106 - 176gsm)		
Extra-Heavyweight (177 - 220gsm)		
X-Heavyweight Plus (221 - 300gsm)		
Label		

Media	Paper Type	Weight	Re-Order #	Type	Size
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Xerox Premier	Plain	80 gsm	3R91720		A4
			3R91721		A3
	Plain	90 gsm	3R91854		A4
			3R91853		A3
	Heavyweight	120gsm	3R93007		A4

Xerox Business	Plain	80 gsm	3R91820		A4
			3R91821		A3

Xerox Exclusive	Plain	80 gsm	3R90208		A4
			3R91712		A4-4 hole
			3R90209		A3
	Plain	90 gsm	3R90600		A4
			3R90618		A3

Xerox Digital Colour Impressions	Plain	80 gsm	3R97661		A4
			3R97662		A3
	Plain	90 gsm	3R97663		A4
			3R97664		A3
			3R97665		SRA3
	Plain	100 gsm	3R97666		A4
			3R97667		A3
			3R97668		SRA3
	Heavyweight	120gsm	3R97669		A3
			3R97670		SRA3
Extra-Heavyweight Plus	250 gsm	3R97671		A3	
		3R97672		SRA3	

A=Auto Duplex M=Manual Duplex
S=Simplex Only

Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

A	A	A	A	A	A	A
A	A			A	A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
				S	M	
				S	M	



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On Light Production Finisher, do not staple more than 65 sheets per set.

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For 4 Hole Paper, select Hole Punched Paper Type to avoid false jams.
On Light Production Finisher, do not staple more than 70 sheets per set.

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Plain/Recycled (64-105gsm)		RML WC7755/7765/7775 EUROPE V 1.0
Transparency		
Heavyweight (106 - 176gsm)		
Extra-Heavyweight (177 - 220gsm)		
X-Heavyweight Plus (221 - 300gsm)		
		Gloss (106 - 176gsm)
		HW Gloss (177 - 220gsm)
		X-HW gloss (221 - 300gsm)
Label		

Media	Paper Type	Weight	Re-Order #	Type	Size
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Xerox Digital Colour Colotech+	Plain	90 gsm	3R94641	A4
			3R94642	A3
			3R94643	A3+
			3R95838	SRA3
	Plain	100 gsm	3R94646	A4
			3R94647	A3
			3R94648	A3+
			3R95839	SRA3
	Heavyweight	120gsm	3R94651	A4
			3R94652	A3
			3R94653	A3+
			3R95840	SRA3
	Heavyweight	160gsm	3R94656	A4
			3R94657	A3
			3R95658	A3+
			3R95841	SRA3
	Extra-Heavyweight	200 gsm	3R94661	A4
			3R94662	A3
			3R94663	A3+
			3R95842	SRA3
	Extra-Heavyweight	220 gsm	3R94668	A4
			3R94669	A3
			3R94670	A3+
			3R95843	SRA3
	Extra-Heavyweight Plus	250 gsm	3R94671	A4
			3R94672	A3
			3R95844	SRA3
	Extra-Heavyweight Plus	280 gsm	3R97097	A4
			3R97098	A3
			3R97099	SRA3
	Extra-Heavyweight Plus	300 gsm	3R97552	A4
			3R97553	A3
			3R97554	SRA3

A=Auto Duplex M=Manual Duplex
S=Simplex Only



Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

A	A	A	A	A	A	A
A	A				A	A
					A	A
					A	A
A	A	A	A	A	A	A
A	A				A	A
					A	A
					A	A
A	A	A	A	A	A	A
A	A				A	A
					A	A
					A	A
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M
					S	M

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Plain/Recycled (64-105gsm)		RML WC7755/7765/7775 EUROPE V 1.0
Transparency		
Heavyweight (106 - 176gsm)		
Extra-Heavyweight (177 - 220gsm)		
X-Heavyweight Plus (221 - 300gsm)		
Label		

Media	Paper Type	Weight	Re-Order #	Type	Size
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Xerox Digital Colour Colotech+ Gold

Plain	90 gsm	3R97988	A4
		3R97990	A3
Plain	100 gsm	3R97993	A4
		3R97955	A3
Heavyweight	120gsm	3R97958	A4
		3R97959	A3
Heavyweight	160gsm	3R97963	A4
		3R97964	A3
Extra-Heavyweight	200 gsm	3R97967	A4
		3R97968	A3
Extra-Heavyweight	220 gsm	3R97971	A4
		3R97972	A3
Extra-Heavyweight Plus	250 gsm	3R97975	A4
		3R97976	A3
Extra-Heavyweight Plus	280 gsm	3R97979	A4
		3R97980	A3
Extra-Heavyweight Plus	300 gsm	3R97983	A4
		3R97984	A3
Extra-Heavyweight Plus	300 gsm	3R97985	SRA3

Xerox Colotech+ Natural White

Plain	100 gsm	3R97102	A4
		3R97103	A3
Heavyweight	160gsm	3R94656	A4
		3R94657	A3
		3R97255	A3+
		3R95841	SRA3
Extra-Heavyweight	200gsm	3R95958	A4
		3R95959	A3
		3R97256	A3+
		3R97399	SRA3

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Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	5

A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
					S	M
					S	M
A	A	A	A	A	A	A
A	A				A	A
A	A	A	A	A	A	A
A	A				A	A
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M



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Transparency		
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Extra-Heavyweight (177 - 220gsm)		
X-Heavyweight Plus (221 - 300gsm)		
		Gloss (106 - 176gsm)
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Media	Paper Type	Weight	Re-Order #	Type	Size
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Xerox Digital Colour Colotech+ Gloss Coated Papers & Covers

Gloss	120gsm	3R97574	A4
		3R97575	A3
		3R97576	SRA3
Gloss	140gsm	3R97577	A4
		3R97578	A3
		3R97579	SRA3
Gloss	170gsm	3R97580	A4
		3R97581	A3
		3R97582	SRA3
Heavyweight Gloss	210gsm	3R97583	A4
		3R97584	A3
		3R97585	SRA3
Extra-Heavyweight Gloss	250gsm	3R97586	A4
		3R97587	A3
		3R97588	SRA3
Extra-Heavyweight Gloss	280gsm	3R97589	A4
		3R97590	A3
		3R97591	SRA3

Xerox Digital Colour Colotech+ Silk Coated Papers & Covers

Gloss	120gsm	3R97592	A4
		3R97593	A3
		3R97594	SRA3
Gloss	140gsm	3R97595	A4
		3R97596	A3
		3R97597	SRA3
Gloss	170gsm	3R97598	A4
		3R97599	A3
		3R97600	SRA3
Heavyweight Gloss	210gsm	3R97601	A4
		3R97602	A3
		3R97603	SRA3
Extra-Heavyweight Gloss	250gsm	3R97604	A4
		3R97605	A3
		3R97606	SRA3
Extra-Heavyweight Gloss	280gsm	3R97607	A4
		3R97608	A3
		3R97609	SRA3

Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	S

S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
S	S	S	S	S	S	M
S	S				S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M
S	S	S	S	S	S	M
S	S				S	M
					S	M
					S	M

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Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. 140gsm generally performs better than 120gsm.

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Plain/Recycled (64-105gsm)					
Transparency					
Heavyweight (106 - 176gsm)		Gloss (106 - 176gsm)			
Extra-Heavyweight (177 - 220gsm)		HW Gloss (177 - 220gsm)			
X-Heavyweight Plus (221 - 300gsm)		X-HW gloss (221 - 300gsm)			
Label					

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EUROPE
V 1.0

Media	Paper Type	Weight	Re-Order #	Type	Size
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Xerox Dividers	Pre-Cut Tabs	160gsm	3R90873 (5 bank) 3R91012 (5 bank)		A4/A4cover A4/A4cover
	Xerox Dividers	Heavyweight	105 gsm	3R97234 (Insize, Rainbow)	A4
Xerox 1-up uncoated DocuMagnet	Extra-Heavyweight	163gsm	3R96072		A4
Xerox 1-up coated DocuMagnet	Extra-Heavyweight	180gsm	3R96071		A4
Xerox Colour Laser Business Cards	Extra-Heavyweight	195 gsm	3R97512		A4
Xerox Colobind Gloss Cover	Heavyweight Gloss or Extra-Heavyweight	210gsm	3R90822 (1.5mm)		Custom
			3R98023 (3mm)		Custom
			3R98024 (6mm)		Custom
			3R98025 (9mm)		Custom
			3R98026 (12mm)		Custom
			3R98027 (multipack)		Custom
Xerox Digital EA Colour Transfer Paper	Gloss		3R97948		A4
			3R97950		A3

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Trays 1 - 4				Tray 6		Tray 5 (Bypass)
1	2	3	4	HCF	OHCF	S
						S
						S
						S
						M
						M
						M
						M
						M
						M
						S
						S



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For copy jobs, A4 size should be selected. For print jobs, A4 cover size should be selected. Tab stock functionality and work flow will vary for different Digital Front End Print/Network Controllers. Please consult the Network controller documentation when running tabs.

Load Media in the Short Edge Feed orientation, 10 sheets maximum, with the card up and on the trailing edge. It is not recommended to image 1/8 inch from the perimeter edge of the magnet or 3 1/2 inch from the bottom of the carrier sheet, except on the magnet itself.

Run A4 Short Edge Feed only, simplex only. Do not image within 5mm of score lines and die cuts. Manual Duplex is possible, However do not image within 5mm of the tape on the second side.

Post script Custom Page size required for 1.5mm,9mm and 12 mm spines. Manual Duplex only.Moderate curl and slightly skewed stacking should be expected

Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams. While the job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray

WARRANTY DISCLAIMER
 Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100 % guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best-Xerox Supplies.

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